

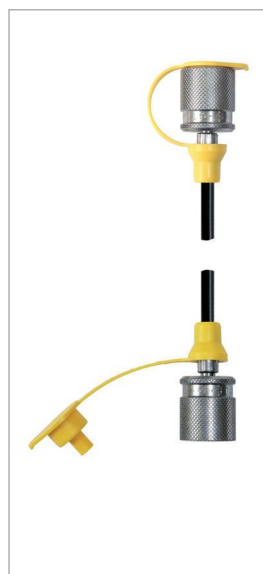
Technical Data Test Hose



		A	B	C	D	
Nominal Bore (DN)		(mm)	DN 2	DN 4		
Max. Working Pressure (PN)		(bar / PSI)	400 / 5801	630 / 9135	340 / 4931	630 / 9135
Min. Burst Pressure		(bar / PSI)	1100 / 15954	1900 / 27557	850 / 12328	1900 / 27557
Testing Pressure		(bar / PSI)	600 / 8702	950 / 13778	570 / 8267	950 / 13779
Pressure Rating in bar / PSI at Indicated Temperature	at 0 °C / 32 °F (122 %)	(bar / PSI)	488 / 7077	768 / 11139	415 / 6016	768 / 11139
	at 30 °C / 86 °F (110 %)		440 / 6381	693 / 10051	374 / 5424	693 / 10051
	at 50 °C / 122 °F (100 %)		400 / 5801	630 / 9137	340 / 4931	630 / 9137
	at 80 °C / 176 °F (86 %)		344 / 4989	542 / 7861	292 / 4241	542 / 7861
	at 100 °C / 212 °F (77 %)		308 / 4467	485 / 7034	262 / 3797	485 / 7034
Working Temperature		(°C / °F)	-35 °C ... +100 °C / -31 °F ... +212 °F (momentary +120 °C / +248 °F)			
Inside Diameter		(mm / in)	2 / .08			4 / .16
Outside Diameter		(mm / in)	5 / .20			8,6 / .34
Bending Radius	at working pressure	(mm / in)	20 / .79			40 / 1.57
	at -20 °C / 4 °F		30 / 1.18			60 / 2.36
Max. Coil Length		(m / ft)	20 / 65.62			
Weight / m		(g / oz)	16 / .50			42 / 1.35
Inner / Outer Tube		PA				
Reinforcement		Synthetic Fibre				
Standard hose end material is Steel 11 S Mn Pb 30 (1.0718), zinc/ nickel-plated (Type 15: Steel, <u>black</u> zinc/nickel-plated)						
Stainless Steel: V2A (1.4305/AISI 303), V4A (1.4571/AISI 316Ti) on request						

STAUFF Test Hoses (Selection)

STAUFF-Test 20/20



STAUFF-Test 15/15


STAUFF-Test 12/12²


STAUFF-Test 10/10



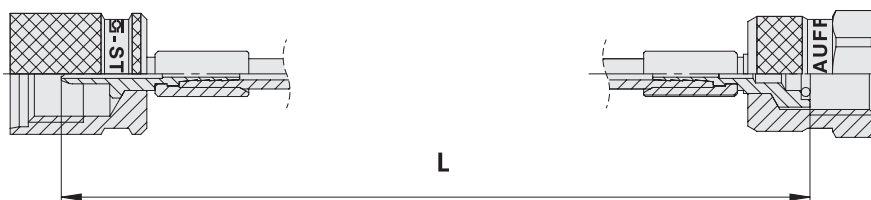
Gauge Adaptor



Dimensional drawings: All dimensions in mm (in).

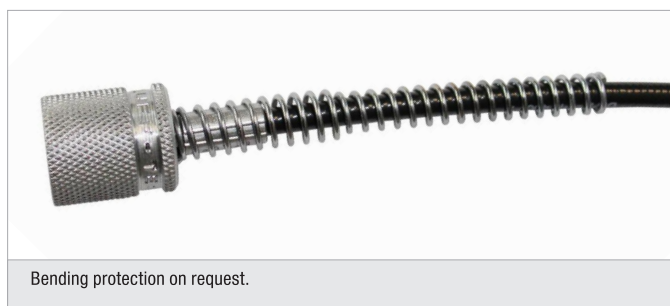


Ordering Codes STAUFF Test Hose

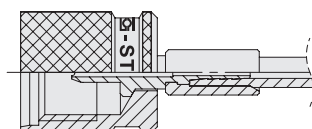


SMS ¹			20	/ M	3000	A	W3
Hose End 1 (see page 64 - 69)			Hose End 2 (see page 64 - 69)		Length	DN	Material Hose End
20	A	J	only specify when 2 different hose ends are required		Length mm (*see L above) Standard Length see table below.	A = DN 2 400 bar / 5802 PSI B = DN 2 630 bar / 9137 PSI C ² = DN 4 340 bar / 4931 PSI D ² = DN 4 630 bar / 9137 PSI	Standard hose end material is Steel 11 S Mn Pb 30 (1.0718), zinc/nickel-plated = W3 Type 15: Steel, <u>black</u> zinc/nickel-plated = W3 Stainless Steel: V2A (1.4305/AISI 303)= W4, on request V4A (1.4571/AISI 316Ti) = W5, on request
15	S	D					
12	K	B					
10	L	U					
M	G	P					
N	F	etc.					
W	C						
¹ for gaseous media type SGS - Test hoses are perforated							
² Type C and D - are perforated							

Standard Length L*	
mm	in
200	7.87
400	15.75
630	24.80
800	31.50
1000	39.37
1500	59.06
2000	78.74
2500	98.43
3200	125.98
4000	157.48



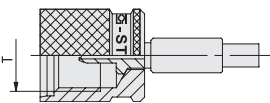
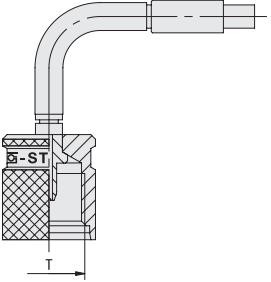
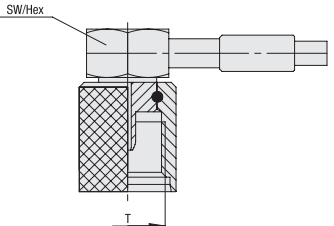
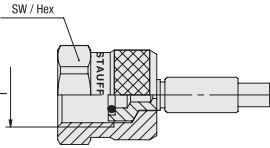
Ordering Codes Hose End



HE			20			A			W3					
Hose End (see page 64 - 69)						DN			Material Hose End					
20		A		J		A = DN 2 C = DN 4			Standard hose end material is Steel 11 S Mn Pb 30 (1.0718), zinc/nickel-plated = W3 Type 15: Steel, black zinc/nickel-plated = W3 Stainless Steel: V2A (1.4305/AISI 303) = W4, on request V4A (1.4571/AISI 316Ti) = W5, on request					
15		S		D										
12		K		B										
10		L		U										
M		G		P										
N		F		etc.										
W		C												

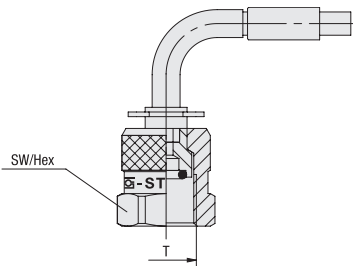
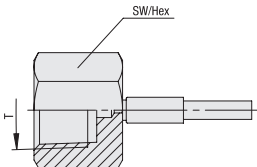
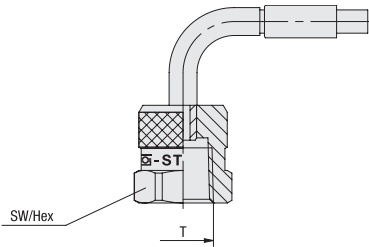
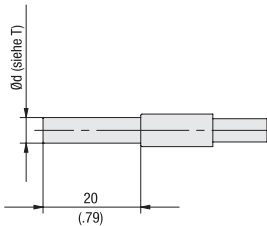
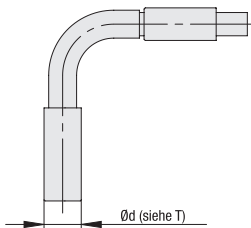


STAUFF Hose End

Hose End	Description	T	Hex (mm / in)	DN	Working Pressure (^{bar} / ^{PSI}) ¹	Type
	STAUFF-Test Screw-type suitable for test points	M16 x 2	2 and 4	630 / 9137	20	15
		M16 x 1,5				
		S12,65 x 1,5				
	STAUFF-Test Screw-type 90° elbow suitable for test points	M16 x 2	2	630 / 9137	20	15
		M16 x 1,5				
		S12,65 x 1,5				
	STAUFF-Test Screw-type 90° elbow suitable for test points (short wire version)	M16 x 2	17 .67	2	630 / 9137	20
		M16 x 1,5				
		S12,65 x 1,5				
	STAUFF-Test Plug in-type	Plug In System	2	400 / 5801	10	15
	Gauge adaptor BSP-thread for G3/8, G1/2, M14 x 1,5 and M20 x 1,5 swivel nut like type N	G1/4	19 .75	2 and 4	630 / 9137	1/4
		G1/2	27 1.06			
		G3/8	22 .87	2	630 / 9137	3/8
		M14 x 1,5	19 .75			
		M20 x 1,5	27 1.06			

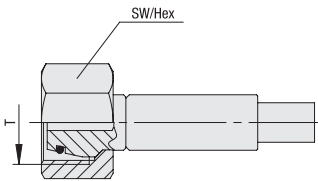
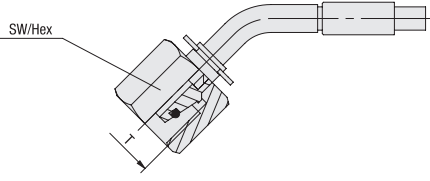
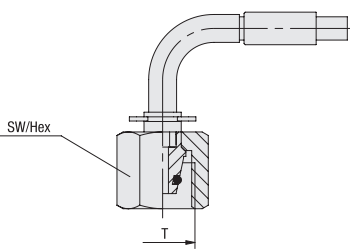
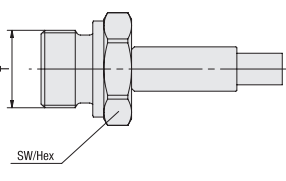
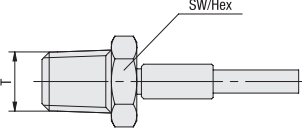
¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.



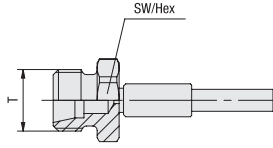
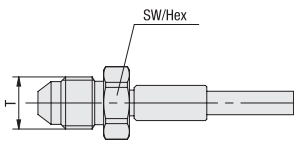
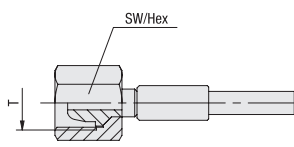
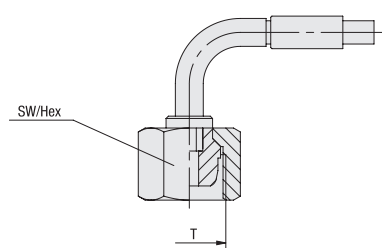
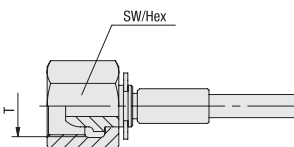
Hose End	Description	T	Hex (mm / in)	DN	Working Pressure (^{bar} / ^{PSI}) ¹	Type			
	90° elbow gauge adaptor BSP-thread	G1/4	19	.75	2 and 4	630 / 9137	W	1/4	
	for G1/2 swivel nut like type N	G1/2	27	1.06				1/2	
	Gauge adaptor NPT-thread	1/4 NPT	19	.75	2		N	1/4	
	for 1/4 NPT swivel nut like type M	1/2 NPT	27	1.06				1/2	
	90° elbow gauge adaptor NPT-thread	1/4 NPT	19	.75	2 and 4		A	1/4	
	for 1/2 NPT swivel nut like type N	1/2 NPT	27	1.06				1/2	
	Standpipe for compression ring fittings according to ISO 8434-1 / DIN 2353 Note: Standpipe version is not in accordance with the state of the art. Use at own risk. We recommend the use of the series K, R or L.	4 LL			2	100 / 1450	S	04	
		6 L - 6 S				2 and 4		630 / 9137	06
		8 L - 8 S			08				
		10 L - 10 S			10				
		12 L - 12 S		2	12				
		1/4		2 and 4	1/4				
	Standpipe for compression ring fittings according to ISO 8434-1 / DIN 2353 90° elbow Note: Standpipe version is not in accordance with the state of the art. Use at own risk. We recommend the use of the series K, R or L.	6 L - 6 S			2 and 4	630 / 9137	SG	06	
		8 L - 8 S						08	

¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.


STAUFF Hose End

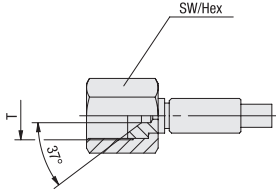
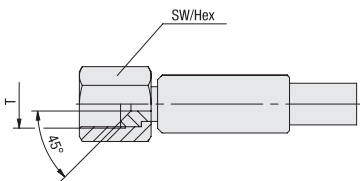
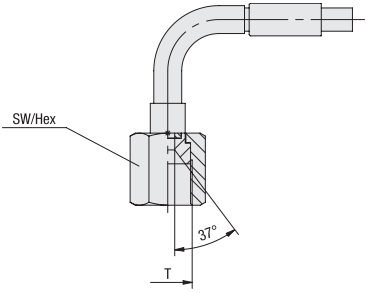
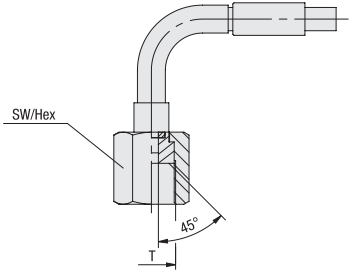
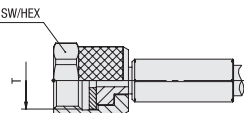
Hose End	Description	T	Hex (mm/in)	DN	Working Pressure (^{bar} /psi) ¹	Type
	Seal with O-ring for 24° cone fitting according to ISO 8434-1 / DIN 2353 c/w swivel nut	M12 x 1,5	14 .55	2 and 4	315 / 4568	06L
		M14 x 1,5	17 .67			08L
		M16 x 1,5	19 .75			10L
		M18 x 1,5	22 .87			12L
		M14 x 1,5	17 .67	2 and 4	630 / 9137	06S
		M16 x 1,5	19 .75			08S
		M18 x 1,5	22 .87			10S
		M20 x 1,5	24 .94			12S
	Seal with O-ring for 24° cone fitting according to ISO 8434-1 / DIN 2353 c/w swivel nut 45° elbow	M12 x 1,5	14 .55	2 and 4	315 / 4568	06L
		M14 x 1,5	14 .67			06S
	Seal with O-ring for 24° cone fitting according to ISO 8434-1 / DIN 2353 c/w swivel nut 90° elbow	M12 x 1,5	14 .55	2 and 4	315 / 4568	06L
		M14 x 1,5	17 .67			08L
		M16 x 1,5	19 .75			10L
		M14 x 1,5	17 .67		630 / 9137	06S
		M16 x 1,5	19 .75			08S
		M18 x 1,5	24 .94			10S
	Male thread according to DIN 3852-B	M12 x 1,5	17 .67	2 and 4	630 / 9137	12
		G1/8	14 .55		400 / 5801	1/8
		G1/4	19 .75		630 / 9137	1/4
		G1/2	27 1.06		630 / 9137	1/2
	Male thread NPT according to ANSI-standard	1/8 NPT	13 .51	2 and 4	400 / 5801	1/8
		1/4 NPT	17 .67		630 / 9137	1/4

¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.


Hose End	Description	T	Hex (mm/in)	DN	Working Pressure (bar/PSI) ¹	Type
	Male thread for 24° cone fitting according to ISO 8434-1 / DIN 2353	M12 x 1,5	14	.55	315 / 4568	06L
		M14 x 1,5	17	.67		08L
		M14 x 1,5	17	.67	630 / 9137	06S
		M16 x 1,5	17	.67		08S
	Male thread according to SAE J 514	7/16-20 UNF	14	.55	350 / 5076	1/4
		1/2-20 UNF	14	.55		5/16
		9/16-18 UNF	17	.67		3/8
	Universal sealing head with swivel nut for 24° cone fitting according to ISO 8434-1 / DIN 2353	M12 x 1,5	14	.55	315 / 4568	06L
		M14 x 1,5	17	.67		08L
		M16 x 1,5	19	.75		10L
		M18 x 1,5	22	.87		12L
		M14 x 1,5	17	.67	630 / 9137	06S
		M16 x 1,5	19	.75		08S
		M18 x 1,5	22	.87		10S
		M20 x 1,5	24	.94		12S
	Universal sealing head with swivel nut for 24° cone fitting according to ISO 8434-1 / DIN 2353 90° elbow	M16 x 1,5	19	.75	315 / 4568	10L
		M18 x 1,5	22	.87	630 / 9137	10S
	Sealing head with swivel nut for cone fitting according to DIN EN 560	G1/8	12	.47		1/8
		G1/4	17	.67		1/4

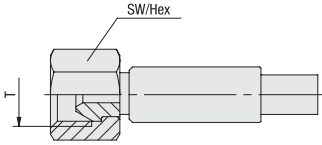
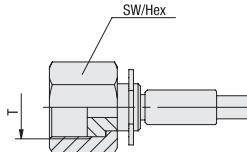
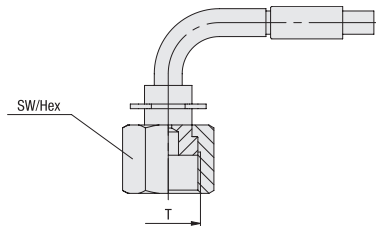
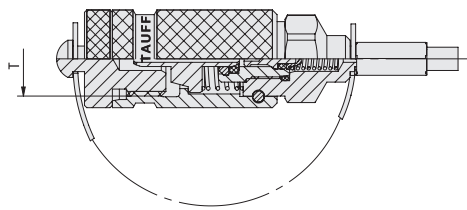
¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.


STAUFF Hose End

Hose End	Description	T	Hex (mm / in)	DN	Working Pressure (^{bar} / ^{psi}) ¹	Type
	Sealing head with swivel nut according to SAE J 514 37° cone	7/16–20 UNF	14	.55	350 / 5076	1/4
		1/2–20 UNF	17	.67		5/16
		9/16–18 UNF	19	.75		3/8
	Sealing head with swivel nut according to SAE J 516 45° cone	7/16–20 UNF	14	.55	2	UR 1/4
	Sealing head with swivel nut according to SAE J 516 37° cone 90° elbow	7/16–20 UNF	14	.55	2 and 4	E 1/4
	Sealing head with swivel nut according to SAE J 516 45° cone 90° elbow	7/16–20 UNF	14	.55	2	ER 1/4
	Test hose for air brake systems	M16 x 1,5	19	.75	2	P 02

¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.



Hose End	Description	T	Hex (mm / in)	DN	Working Pressure (^{bar} / ^{psi}) ¹	Type		
	Sealing head with swivel nut 60° cone	G1/4	17	.67	2 and 4	630 / 9137	H	1/4
	Screw-type ORFS according to SAE J 1453	9/16–18 UNF	17	.67	2		T	9/16
		11/16–16 UN	21	.83				11/16
	Screw-type ORFS according to SAE J 1453 90° elbow	11/16–16 UN	21	.83	2 and 4		V	11/16
	Hose end with integrated check valve	M16 x 2			2	630 / 9137	RV	20
		M16 x 1,5						15

¹ The indicated working pressure applies only to the Hose End. The actual working pressure depends on the Test Hose used.

