

Guide unit GH1, Series CG1

- Ø 32-100 mm
- Plain bearing
- For standard cylinders ISO 15552



Bearing type

Plain bearing

Ambient temperature min./max.

-20 ... 80 °C

Technical data

Suitable piston Ø	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Stroke 50	0821401220	0821401230	0821401240	0821401280	-	-
100	0821401221	0821401231	0821401241	0821401281	0821401260	0821401270
160	0821401222	0821401232	0821401242	0821401285	-	-
200	0821401223	0821401233	0821401243	0821401282	0821401261	0821401271
250	0821401224	0821401234	0821401244	0821401286	-	-
320	0821401225	0821401235	0821401245	0821401283	0821401262	0821401272
400	0821401226	0821401236	0821401246	0821401287	-	-
500	0821401227	0821401237	0821401247	0821401284	0821401263	0821401273
600	0821401228	0821401238	0821401249	0821401288	0821401264	0821401274
800	0821401229	0821401239	0821401474	0821401289	0821401265	0821401275
1000	0821401470	0821401472	0821401475	0821401290	0821401266	0821401276
1200	0821401471	0821401473	0821401476	0821401291	0821401267	0821401277

Inch dimensions rounded to the nearest whole number. For use with hybrid inch cylinders with metric piston rod thread

Technical data

Suitable piston Ø	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Weight 0 mm stroke	1,3 kg	2,3 kg	3,7 kg	4,7 kg	8,8 kg	11,1 kg
+10 mm stroke	0,009 kg	0,016 kg	0,025 kg	0,025 kg	0,039 kg	0,039 kg

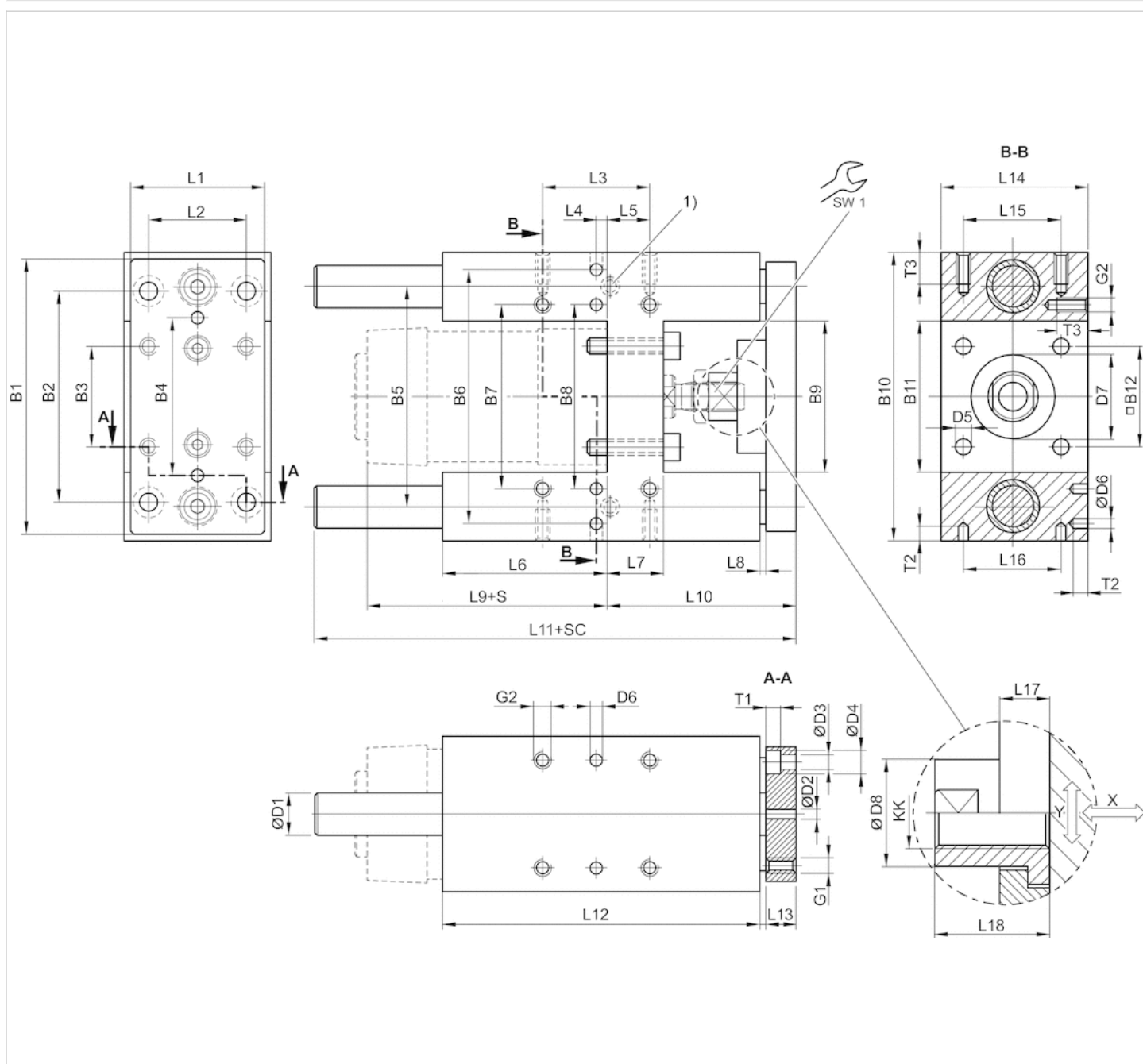
Technical information

Material	
Bearing housings	Aluminum, colorless anodized
Bearing type	Sintered bronze

Material	
Carrying plate	Aluminum, colorless anodized
Flexible coupling in carrying plate	Stainless steel
Guide rods	Hardened heat-treated steel, ground

Dimensions

Ø 32 ... 100 mm



- 1) Lube nipple
 S = stroke
 SC = cylinder stroke
 X = max. play (axial)
 Y = min. play (radial)

Dimensions

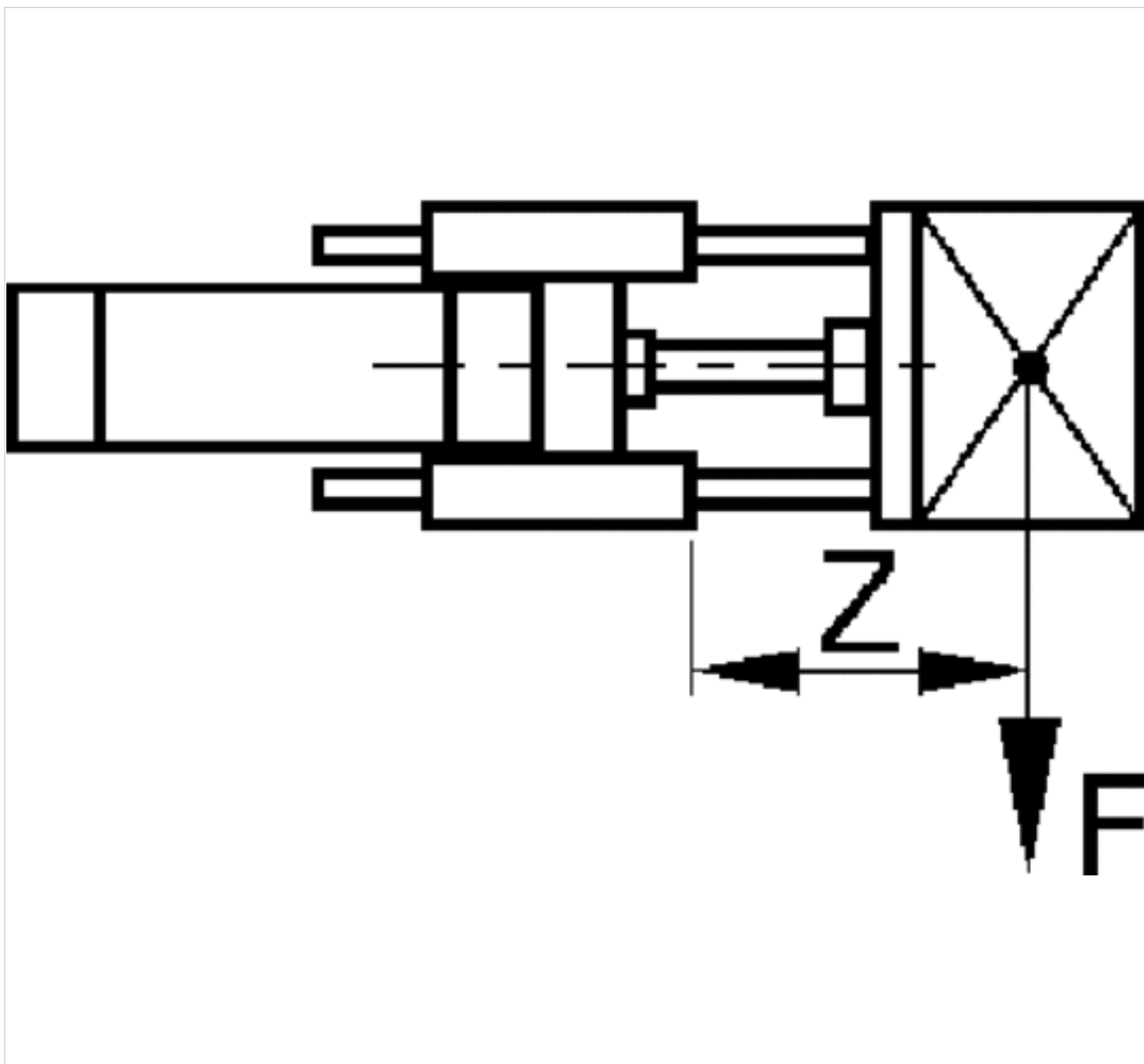
Piston Ø	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2 H7	D3	D4	D5	D6 H7
32 mm	90	78	32.5	50	74	81	61	61	50.2	97	50.2	32.5	12	6	6.6	11	6.6	6
40 mm	110	84	38	54	87	99	69	69	58.2	115	58.2	38	16	6	6.6	11	6.6	6
50 mm	130	100	46.5	72	104	119	85	85	70.2	137	70.2	46.5	20	6	9	15	9	6
63 mm	145	105	56.5	82	119	132	100	100	85.2	152	85.2	56.5	20	6	9	15	9	6
80 mm	180	130	72	106	148	166	130	130	105.4	189	105.4	72	25	6	11	18	11	6
100 mm	200	150	89	131	172	190	150	150	130.4	213	130.4	89	25	6	11	18	11	6

Piston Ø	D7 M8	D8	G1	G2	KK	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12
32 mm	30	14.5	M6	M6	M10x1,25	45	32.5	32.5	12	4.25	76	17	3	94	64	177.5	125
40 mm	35	18	M6	M6	M12x1,25	54	38	38	8	11	81	21	3	105	74	192.5	140
50 mm	40	24	M8	M8	M16x1,5	63	46.5	46.5	4.5	18.75	79	26	3	106	89	205	150
63 mm	45	24	M8	M8	M16x1,5	80	56.5	56.5	13	15.25	111	26	3	121	89	237	182
80 mm	45	30	M10	M10	M20x1,5	100	72	72	15	21	128	34	3	128	110	280	215
100 mm	55	30	M10	M10	M20x1,5	120	89	89	20	24.5	128	39	3	138	115	280	220

Piston Ø	L13	L14	L15	L16	L17	L18	T1	T2	T3	SW1
32 mm	12	50	32.5	32.5	6	17	6.5	10	15	13
40 mm	12	58	38	38	14	22	6.5	10	15	15
50 mm	15	70	46.5	46.5	14	26	9	10	16	22
63 mm	15	85	56.5	56.5	14	26	9	10	16	22
80 mm	20	105	72	72	14	32	11	10	20	27
100 mm	20	130	89	89	14	32	11	10	20	27

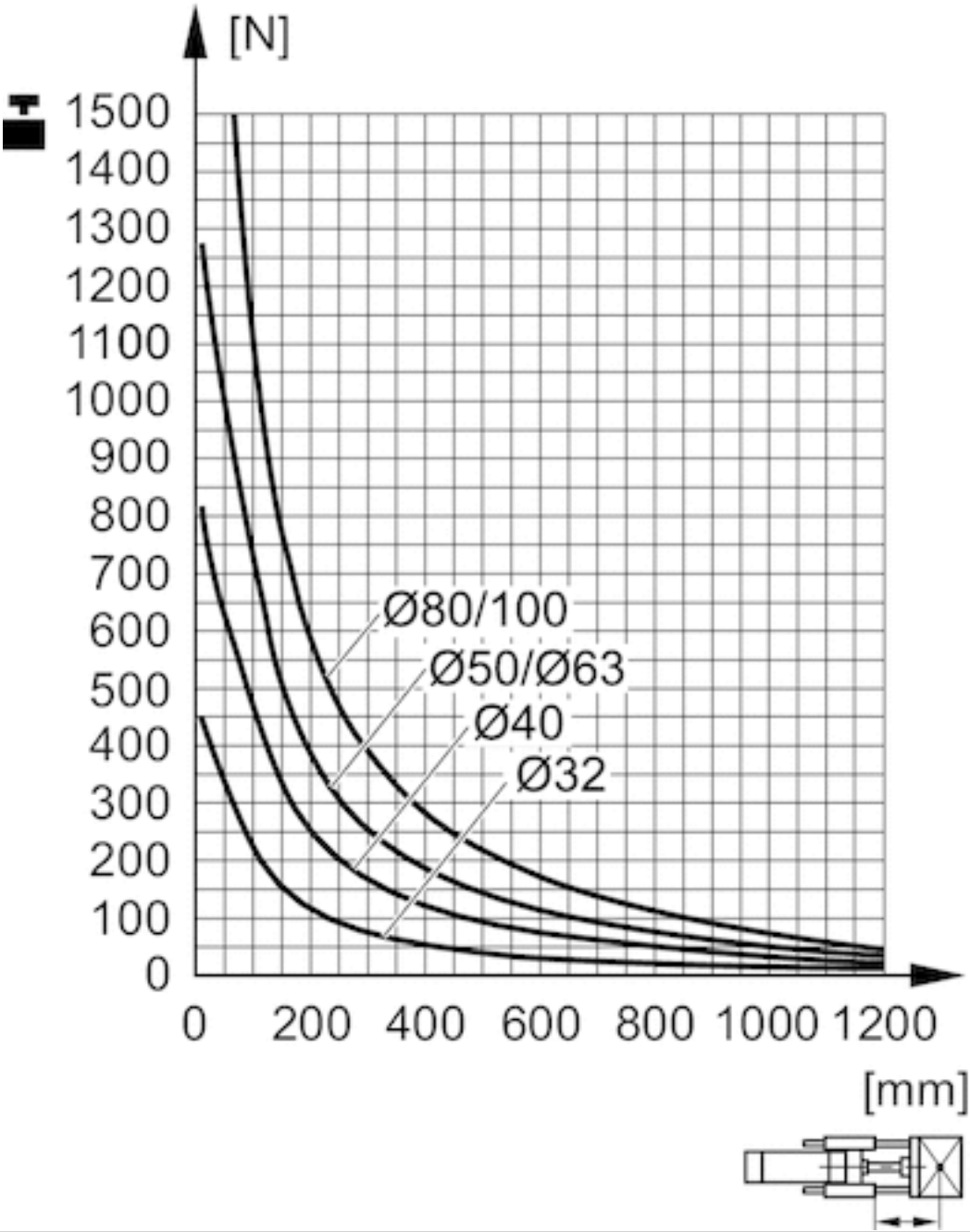
Diagrams

Useful load



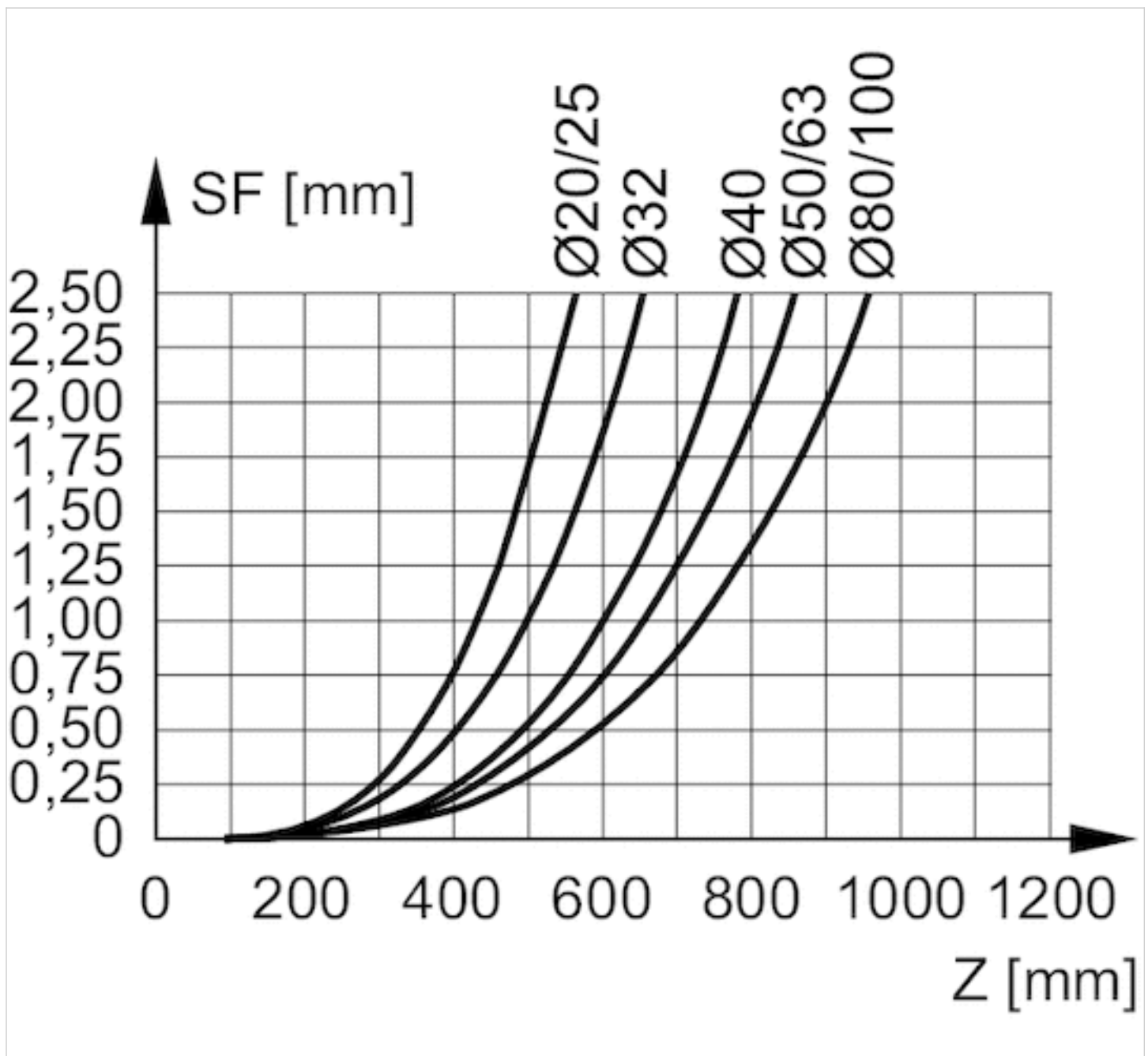
F = Useful load, Z = Projection

Useful load



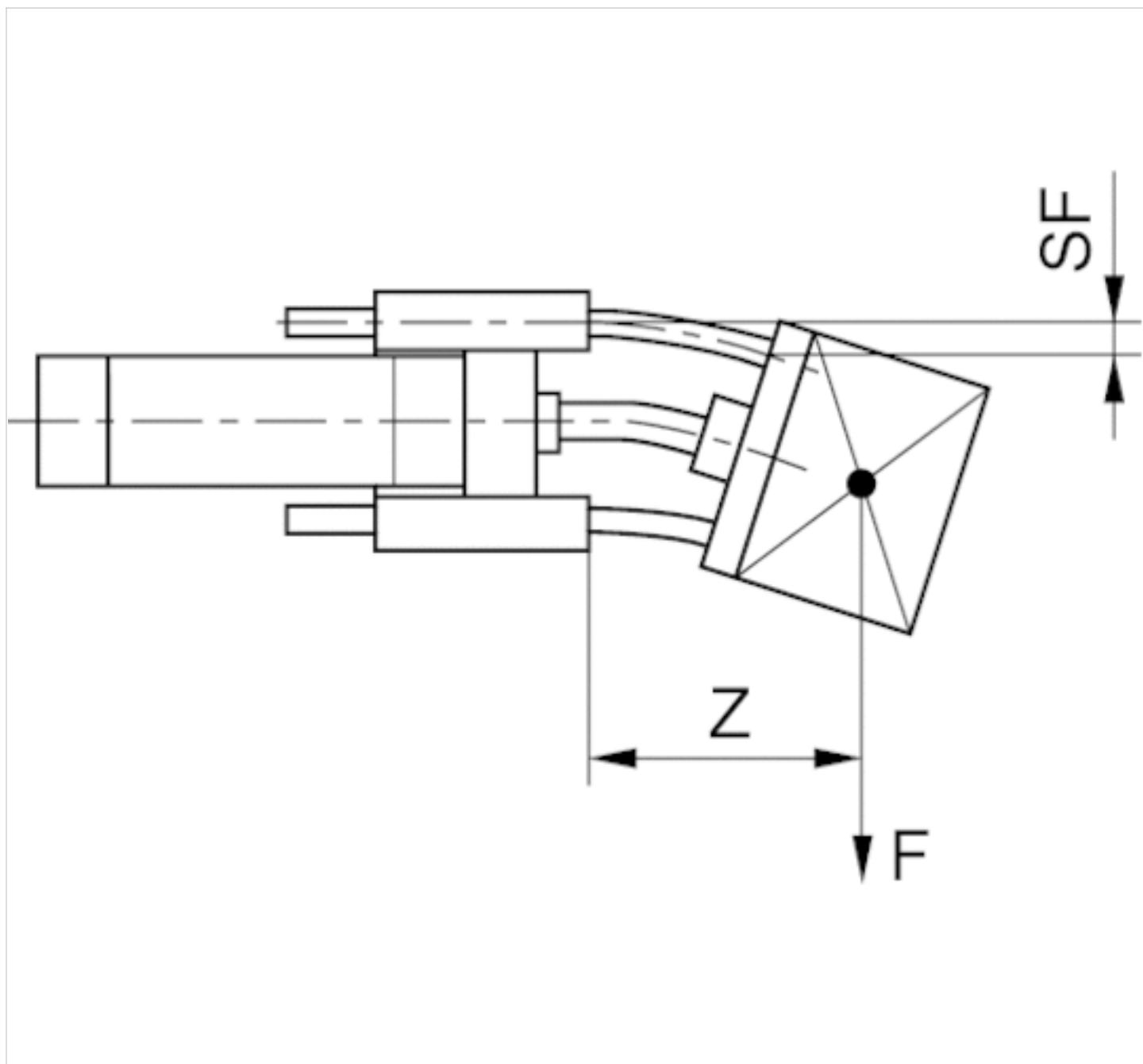
F = Useful load, Z = Projection

Bending due to own load



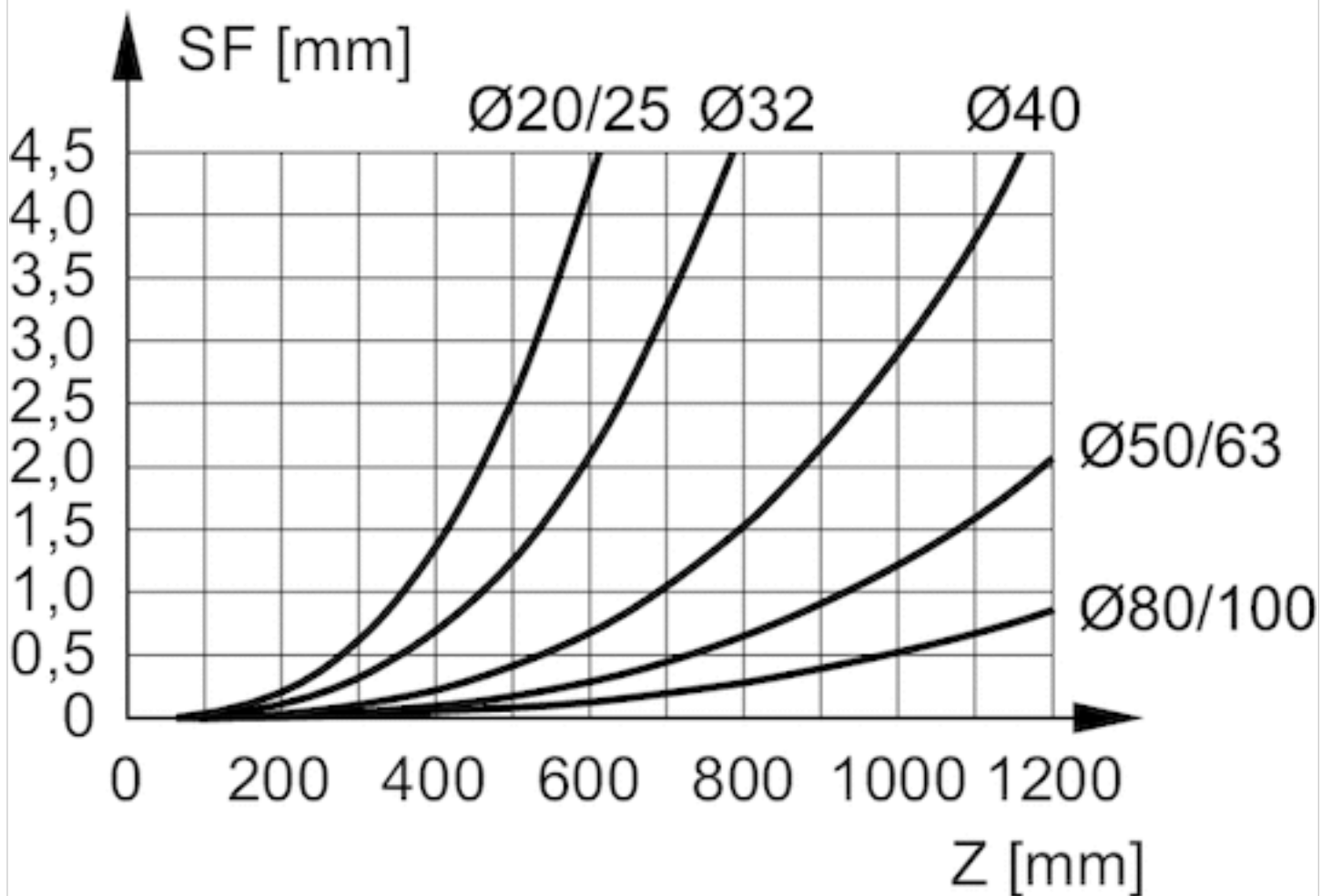
F = useful load (at the load center), SF = bending, Z = projection

Bending due to 10 N load



F = useful load (at the load center), SF = bending, Z = projection

Bending due to 10 N load



F = useful load (at the load center), SF = bending, Z = projection

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